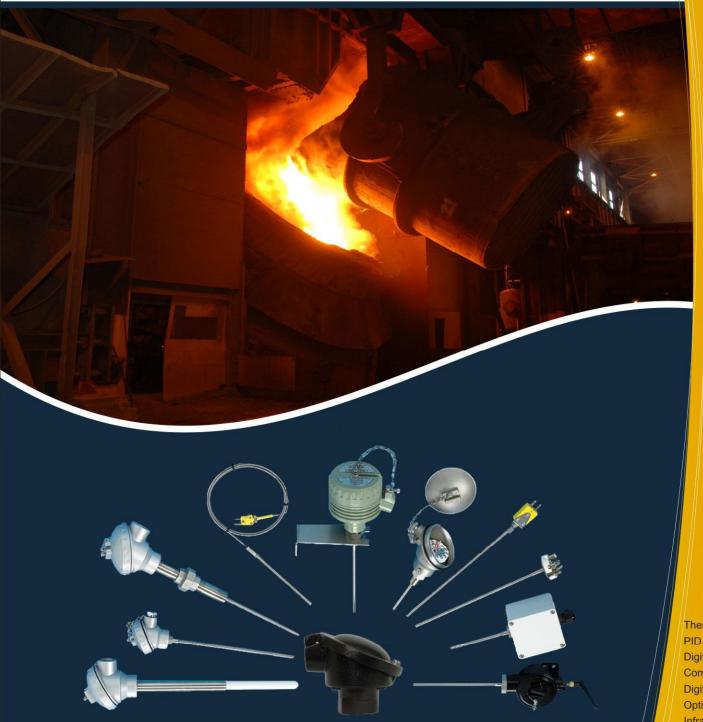


# Ajmer Thermotech Pvt. Ltd.



www.atplajmer.com/www.thermocouplesindia.in

Thermocouples
PID Controllers
Digital Temp.Indicators
Compensating Cables
Digital Temp.Controller
Optical Pyrometers
Infrared Sensors





#### **High Tempereature Thermocouples**

- Steatite Ceramic terminal block with nickle plated terminals
- ♦ Die cast Aluminium/S.S. mounting head & adjustable flange.
- Ceramic protection tube Type KER 610 with 60%, 80%, Al2O3.
- Holding tubes made of SS 304/SS 316 of 32mm, 25mm, 20mm dia are used to hold ceramic sheath with head.
- Type KER 710 recrystalised high alumina tube with 99.9% Al2O3 available in 24mm, 20mm, 15mm, 12mm, 10mm, 8mm, 6mm dia.
- ◆ Type 'R' (Pt. Rh. 13% Pt.) & Type 'S' (Pt. Rh. 10% Pt.) Are used to measure temperature upto 1400°C/1600°C maximum.
- ◆ Type 'B' (Pt. Rh 6% Pt. Rh 30% or Pt. 18) are for temp. Upto 1800°C max. Thermoelement pair is protected by two or three ceramic sheaths of various types depending upon working Temperature and environmental conditions. Color monitor(800 X 600)

#### Low Temperature Thermocouple & RTDs

- Thermocouple type 'J' (iron-constantant or Fe-K) for temperature upto 800°C
- ◆ Thermocouple type 'K' (cromel alumel or Cr.Al or Ni.cr-Ni) are temperature upto 1000°C /1200°C maximum.
- ♦ Resistance Temperature Detector (RTD) type (PT-10, PT-50, PT-100, PT-200, PT-1000 & CU-53) to measure temperature from -400°C to 600°C.
- All sensors available in metalic protection sheath & Thermowell made of SS 304, SS 316, SS310, HRS 446, inconel 600/800 with insulation by ceramic beads, hand-filled mgo & MI





#### Digital Indicators, Scanners & On-Off Controllers

- ♦ Available in 48 X 96 mm2, 72 X 72 mm2, 96 X 96 mm2, 96 X 192 mm2 size.
- Multichannel Temp. Scanner with 8 channel, 16 channel, 32 channel inputs
- ♦ Digital on-off, Propostional, PD type temperature controllers with single/double set point having 5 Amp, 230 V AC relay output.
- ♦ Widest range of single/multi channel, linearised Temperature Indicators with micro controller chip with 0.5",1" 2 , & 4" Display
- ♦ Separate display for ch. No & temp., auto manual switch and RS 485/RS 232 communication port.

#### **Digital Autotune PID Controllers**

- ◆ Control Output : Servomotor, On-Off Relay, 4 to 20 mA
- Programmable profile controller with 16 segment Ramp –Sock program
- ♦ Alarm Output : upto two alarm, 230 VAC, 3 Amp Relay
- Fuzzy Logic PID Controllers with Universal Input (Thermocouple / RTD / 4 to 20 mA)
- Size: 48 X 48 mm2, 48 X 96 mm2, 96 X 48 mm2, 96 X 96 mm2
- Additional features: Remote set point, Retransmission output, Serial Communication RS 485/RS 232





#### **Portable Infrared Thermometers & Optical Pyrometers**

- Portable Thermometers are available in Different Temp. Range:
   -30 to 400° C, -20 to 600° C, 0 to 800° C, 0 to 1000° C, 0 to 1500° C,
   200 to 1800° C, 600 to 3000° C
- Infrared Thermometer measure the surface temperature of an object. It's optics sense emitted, reflacted and transmitted energy which is collected & focused on a detector. It's electronics translate information into a temperature reading which is displayed on the unit
- Low cost Disappearing filament type optical pyrometer are available in 700 to 3500° C range.





#### Thermowells and Flanges

- ◆ Thermowell Assembly (Straight Threaded)
- Thermowell Assembly (Stepped Threaded)
- Thermowell Assembly (Tapered Threaded)
- ♦ Thermowell Assembly For Sponge Iron
- Thermowell metarial available in all types of Grades SS304, SS316, SS316L, SS310
- ♦ Incoloy800, HRS446, Special HRS, Inconel600

#### PLC, HMI, & SCADA

- Remote monitoring and control module
- ♦ Enhanced Touch Panel (HMI) in monochrome, Color, white on blue LCD with 4" to 15" size.
- ♦ Extremely cost effective analog I/Os. Modbus, TCP/IP and ethernet IP, Devicenet, Profibus option. Text Panel & Touch Panel with built in PLC
- High end Modular PLC with 8-96 local I/O expandable upto2048. Total programe /data memory 64 k, Fast scantime 3ms for 1k instruction
- SCADA Software with multi- channel scanner provides an operator Interface in a window environment for real time supervision, historic trend & alarm management & all the data





#### **Digital Portable Pressure Indicator**

- ♦ Available in 0 to 1400 mm H2O (Accuracy : +/- 0.1 mm)
- Highly Accurate, Rugged instrument for high temperature Air up to 600 C With IP 67 Protective body
- Digital Manometer have twin inputs for gauges or differential Pressure & negative or positive (Vaccum) Pressure Measurement.
- ◆ Selectable Pressure Units PSI, mBar, bar, in H2O, in Hg, mm Hg, Torr, Pa, Kpa, mm H2O, cm H2O, Kg/Cm2
- ♦ Adjustable Zero Value
- ♦ Max, Min Pressure & Hold Function



## Our clientele includes al most 1200 companies across the

Iron & Steel | Ceramic Plants | Glass | Powerlooms
Laboratories | Cement | Petro Chemicals
Thermal Power Plant | Foundries | Refractory | Fertilizers
Other Manufacturing Units | Heat Treatment

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#### **Computerised Data Logging Systems**

- Multi channel Data logger in universal fix type input with 8/16/32 channels
- ♦ Each Channel can store 3000 readings , 128 KB Capacity
- ♦ RS 232 / 485 Serial port with modbus, RTD protocol
- Historical Graph & online trend available.
- Parallel centronic port for direct printing
- ♦ PC Based Data Acquisition Software
- ♦ 24 Hrs. Format database available for excel report generation.
- Logged data is saved as different database
- ♦ System requirement: PIII, P4, 128/256 MB Ram 5 GB Hard disk Win 98/2000/Xp. 1 serial & parallel port, 1 CD-ROM, Color monitor(800 X 600)

#### **Instrumentation & Compensating Cable**

- ♦ Heavy duty,rugged and easily available.
- ♦ Single pair to multipair armered/unarmered cable
- ♦ Conductor Size : 3/24 SWG , 3/26 SWG , 7/36,14/36 SWG etc.
- Insulation: PVC/PVC, Fiber glass /FG/SS(Shilded), FG/FG/Asbestose, Teflon, Silicon Rubber, TRS etc.



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